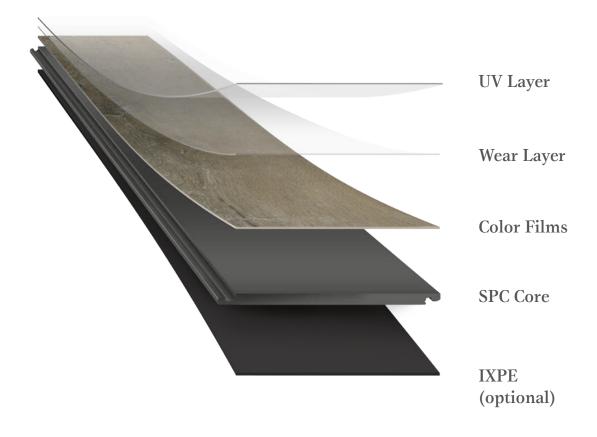


# **SPC** Collection

# NEW PERSPECTIVE ON A BETTER GROUND

# NEXT GENERATION SPC LAYERS



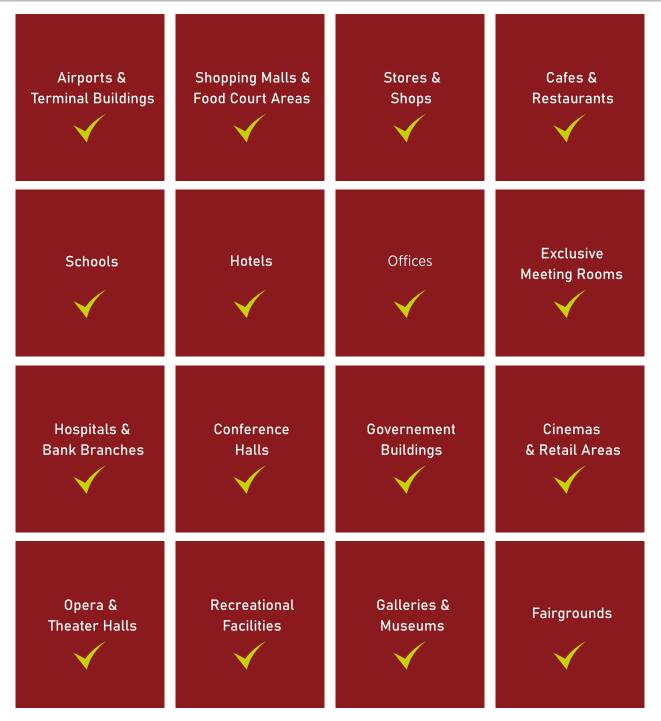


BEROIA Floor's Brand New SPC Collection is up to the task in both home and commercial settings. Design your affordable, easy-care, and fashionable flooring, without sacrificing comfort and style. A next generation, waterproof technology using Stone Plastic Composite flooring, our products feature an easy install-locking system, and five layers at a total thickness of 5 mm, including a special wear layer that protects against scratches, spills, and sun damage.



## AREA OF USE





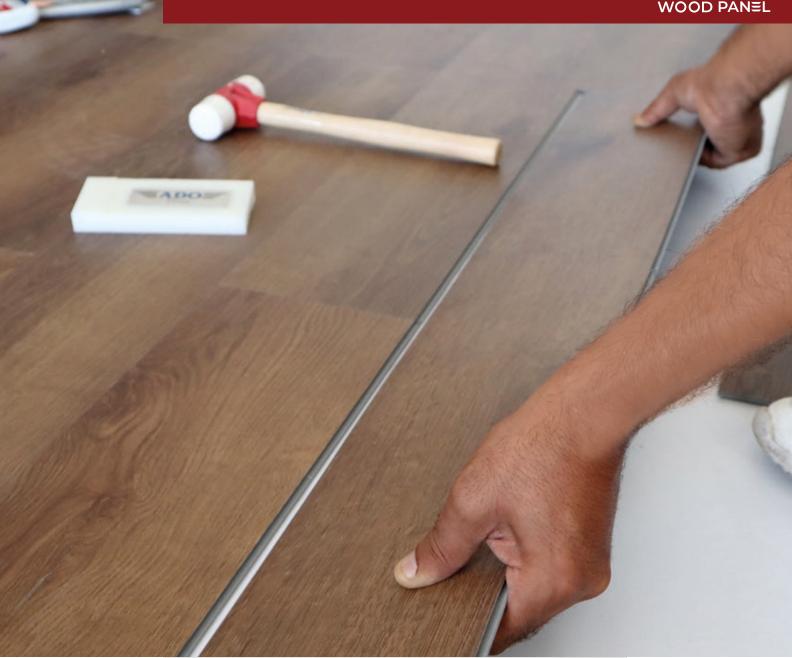
# RESIDENTIAL & HOMES

The installation Of Beroia Decor by ADO Floor products is easy, quick, clean, and quiet. Choose our affordable and durable products to effortlessly build and maintain comfortable and refreshing living spaces . You can draw on a wide variety of design concepts to create your own decorative, warm, and playful floor combinations.

# COMMERCIAL & RETAIL

With its waterproof Rigid Core technology, as well as antibacterial and acoustic qualities , the new SPC Collection can help you create comfortable working and living environments in a wide range of settings, from sports centers to schools, from hospitals to offices, and other commercial spaces.





# C REATE YOUR OWN FLOOR

The installation of Beroia Decor by ADO Floor products is easy, quick, clean, and quiet. You can draw on a wide variety of design concepts to create your own decorative, warm, and playful floor combinations.









EASY INSTALLATION

DUST FREE





# **A BETTER GROUND**

Beroia Decor by ADO Floor products provide a better floor for indoor creativity Our new SPC Collection is the perfect choice for

better heat and sound insulation, functional tranquility, and comfort.







**HEALTH & SAFETY** 



ECO FRIENDLY



# A HEALTHY & WARMER GROUND

Beroia Decor by ADO Floor products do not contain materials hazardous to health. We provide

### unmatched hygiene and heat

**insulation** , ensuring healthier and warmer floors for everyone choosing our products.







WARM UNDERFOOT

PHTHALATE FREE

ANTIBACTERIAL





# WATERPROOF

Thanks to it's special multi-layered structure, our products are guaranteed to be waterproof , moisture resistant, and antibacterial.



WATERPROOF



ANTIBACTERIAL

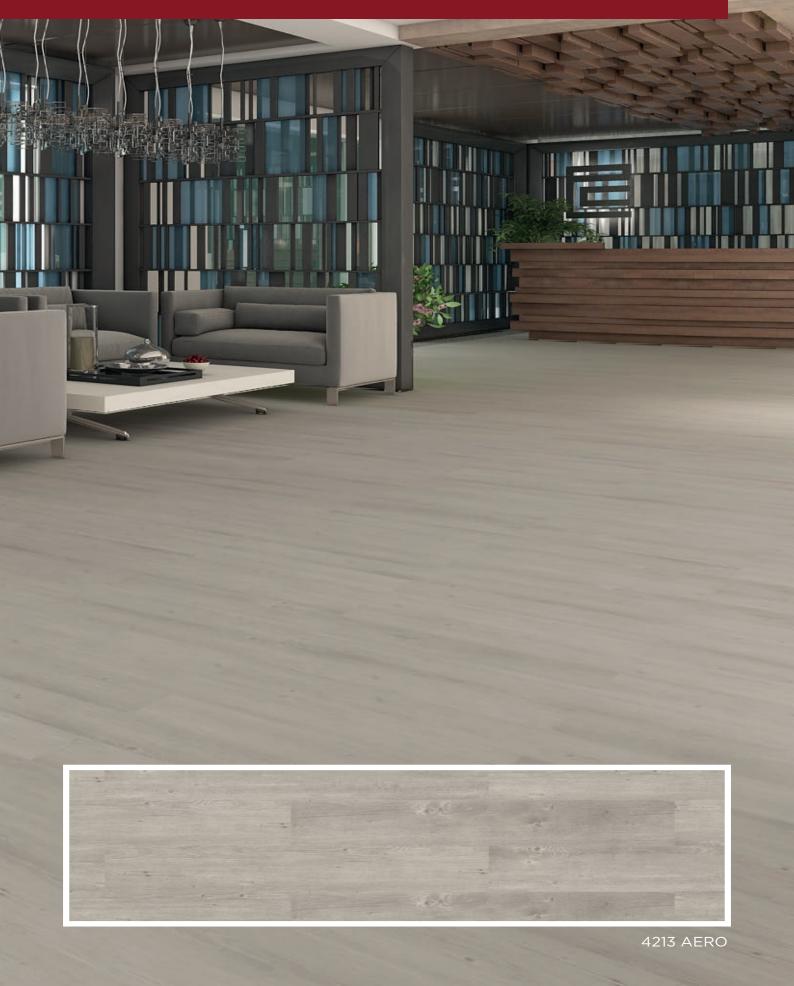


4+1 MM



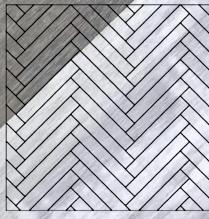








R









1040 - POEMO



1170 - larga



1220 - NEGO



1306 - RAPIDA







1405 - PLATANO



1406 - AKRA



1524 - GASTO



1525 - MEDIO

### **SPC Installation and Maintenance Instructions**

### Area of application

SPC Design Floor is a hard-wearing, easy-care and decorative floor covering for private and commercial use. Due to the low construction height, it is suitable for new construction and renovation. The product can be laid in lounges, in rooms with high humidity such as bathroom, kitchen or cellar.

SPC Design Floor is suitable for hot water underfloor heating in accordance with DIN EN 1264 Part 3. Electric underfloor heating is not permitted.

### **Indoor climate**

When acclimatizing the goods to the physical conditions and during installation, the temperature must be at least 18 °C, but should not exceed 30 °C. After the installation a healthy living environment ensures personal well-being. Temperatures of 20-22 °C and a relative humidity in the range of 35-65% are optimal. With underfloor heating, these values can already be achieved with a surface temperature of 24 °C. Especially in winter you should observe the humidity and if necessary raise by appropriate measures.

### Transport and Storage

SPC Design Floor must be adjusted to the room temperature, where it will be installed, for 48 hours in the closed packaging. In order to prevent edge damage and bending of the SPC, the packages may not be placed on the narrow sides or laid on underlay woods, but may only be transported and stored on a flat surface.

### **Clearances and joints**

In rooms without strong sunlight, it is possible to install without expansion joints up to a length of 20 m. For large areas or complex layouts (L-, Z- or U-shape, "hourglass", constrictions, doorways) or if heavy or permanently installed structures obstruct the free movement of the floating installation, the floor must be separated at an appropriate place with an expansion joint. For areas with dynamic horizontal forces, such as those found in gyms, on sports and dance floors, the floor is not suitable.

Expansion joints in the screed must be taken over in the top ground. Between the floor covering and the wall as well as to all fixed installations, steel door frames or heating pipes, a lateral distance of at least 10 mm must always be maintained. Wooden frames are shortened at the bottom and the coating is pushed underneath. On the walls, the distance is secured with wedges during installation.

Later, the wedges are removed and the distances covered with suitable baseboards, transition rails and pipe rosettes.

Floating installation requires the floor covering in the doorways to be separated.

Directly adjacent surfaces with extremely different temperatures should be separated if necessary. Intense sunlight can cause thermal expansion. Suitable shading measures prevent overheating.

### Before the installation

The packages may only be opened immediately before installation. Always mix items from multiple packages. Before installation, check the individual elements for correctness of color and structure and possible damage in good lighting. A claim for compensation for recognizable defective but already processed material does not exist. Differences in color and structure are material typical and not a reason for complaint.

For items with a high static pressure load, weight distribution must be provided in accordance with the weight (load distribution plate).

### How is SPC Design flooring installed?

SPC Design Floor has integrated sound insulation on the underside and is installed floating without any additional insulation underlay.

In the floating installation, the elements are connected without glue to each other by the profiling.

### **Recommended tool**

You need folding rule, pencil, joiner's angle, cutter or lever cutter, if necessary hole saw, spacer wedges and a slap block.

### **Ground quality** (DIN 18365 paragraph 3)

The ground must be free of old textile coverings, clean, permanently dry, even, firm and stable. Loose, soft or resilient old coverings must always be removed. The flatness must correspond to DIN 18202 table 3 line 4, but should not exceed 2mm/m. Bumps must be removed and pits must be filled.

The following maximum moisture contents apply to new screeds:

Screed type	unheated	Floor heating			
Cement	2,0 %	1,8 %			
Calcium sulfate	0,5 %	0,3 %			
(Reference CM measurement)					

For underfloor heating, the maximum permissible heat output is 55 W/m and must be distributed evenly over the area.

The surface temperature of heated screed must not exceed 29 °C.

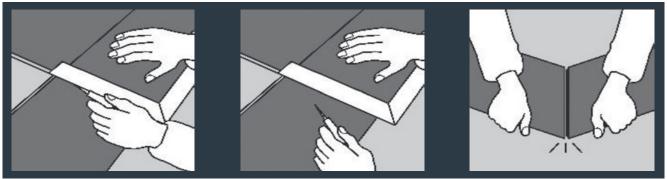
### Installation step by step

Install the first board with the spring side facing the wall. Then, the second plank is wrapped from the front side from above into the first one..

### installation direction ►



The last element of the series will be shortened: Scratch the decor side with a craft knife, then bend at this point and cut completely.



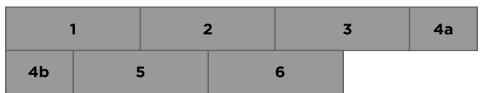
Make sure that the first track is laid exactly straight and secure the 10 mm wall distance with wedges, also at the two ends.

### Following lines:

The offset of the end joints between two adjacent rows must be at least 40 cm or 1/2 plank length. If the remaining section does not fit, just take it as the beginning of the next row and use a matching, new cut.

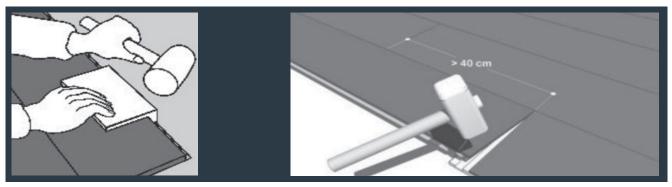
Insert the beginning piece angled into the long side of the row already in place and lock it by gently folding it down. The next element is also first infiltrated on the long side and locks properly when folded down at the head end.

### installation direction >



To ensure that the profiles interlock reliably, the longitudinal joints must be tapped with dosed blows with a slap block and rubber mallet.

The elements of the last row are cut to size and fitted with 10 mm clearance to the wall.



### Finishing

All wedges must be removed. Skirting boards, transition rails and pipe rosettes are installed.



### **Cleaning and care**

(Vinyl Design Floor) has ex works an easy-care and very durable surface. The cleaning and care effort is minimal and crucial for the longevity of your floor.

Incorrect cleaners, sand, acidic or alkaline substances, solvents, stiletto heels, metal and metal abrasion can attack the surface and lead to bruises, scratches or discoloration. Furniture must have clean sliders; office chairs must have suitable soft rolls. Under office chairs, a suitable floor protection mat must also be installed. Spotting and aggressive substances must be removed immediately from the surface. The use of clean-up zones considerably reduces the amount of dirt introduced. Remove dust and loose dirt regularly by sweeping or vacuuming with a parquet nozzle.



# NEW PERSPECTIVE ON A BETTER GROUND

All QUA SPC Collection products provide a better floor for indoor creativity. Our new SPC Collection is the perfect choice for better heat and sound insulation, functional tranquility, and comfort.

### ADO FLOOR FORTIKA SPC RIGID FLOORS 5 mm. SPC Click + IXPE

Dimensions (Planks or tiles)	Quantity in a Package (m <sup>2</sup> )	Quantity in a Package (pcs)
177,8 x 1.219,2	2,167 m <sup>2</sup>	10 pcs
228,6 x 1.219	2,230 m <sup>2</sup>	8 pcs



### HOHENSTEIN



Adopen Plastik Ve Ins. San. A.S. Antalya Organize Sanayi Bölgesi 2. kisim Mah. 21. Cad. 3 DÖSEMEALTI – ANTALYA | TURKEY

Sample:

ADOFLOOR SPC Vinyl Flooring 4–5mm, 0,15mm–0,55mm Wear Layer

According to the report no. 20.8.3.0076/Rev 1 dated on 8 May 2020 we confirm that the above mentioned item was tested at the Hohenstein Laboratories GmbH & Co. KG according to ISO 22196:2011-08 "Plastics – Measurement of antibacterial activity on plastic surfaces". The item shows antibacterial activity. The tests were carried out with the test strains *Staphylococcus aureus* ATCC 6538P and *Escherichia coli* ATCC 8739.

### The certificate is valid until 31 May 2021



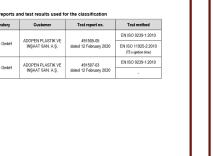
Dr. Timo Hammer Chief Executive Officer

Hohenstein Laboratories GmbH & Co. KG | Schlosssteige 1 | 74357 Bönnigheim | Germany



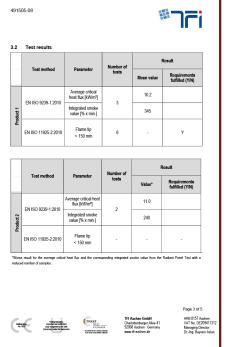


491505-08			# <b>]</b> ri		
1 Transaction					
Test order	est order Classification of the reaction to fire according to EN 13501-1:2010				
Order date	22 November	2019, 04 March 2020			
Your reference	I. Baysal				
Product designation(s)		ADOFLOOR SPC Vinyl Product 4+1 mm IXPE, wear layer 0.55 mm ADOFLOOR SPC Vinyl Product 4+1 mm IXPE, wear layer 0.15 mm			
Fi sample number 19-11-0173, 19-11-0176					
provide the basis for the pr 3 Results		the test reports mentioned un	ider item 3. The test reports		
Test laboratory	Customer	Test report no.	Test method		
	ADOPEN PLASTIK VE INŞAAT SAN. A.Ş.	491505-05 dated 12 February 2020	EN ISO 9239-1:2010		
TFI Aachen GmbH			EN ISO 11925-2:2010 (15 s ignition time)		
TFI Aachen GmbH	ADOPEN PLASTIK VE	491507-03 dated 12 February 2020	EN ISO 9239-1:2010		
Tri Aacilen Gmbh	INŞAAT SAN. A.Ş.				



Page 2 of 5

HRB 8157 Aachen VAT No. DE209411312 Managing Director Dr.-Ing. Bayram Aslan



				491505-08			הר
	and field of applicati	ion roduct 4+1 mm IXPE" are classified as follo	us with respect to				
the reaction to fire:	Abor cost of o viligiti		no mai regard to	Limitations			
Bn The additional classification	n with regard to the smoke	development is:		This classification document does	not represent any type app	proval or certification of the produ	zt.
st				The classification assigned to the manufacturer or a Declaration of			
<ul> <li>Ine additional classificatio</li> </ul>	in with regard to burning dro	opiets/particles is:		marking under the Construction F			ounomity
The format of the reaction	to fire classification for floor	r coverings is:		The manufacturer has made a d product does not require any s			
Reaction to fire		Smoke development		limitation of organic contents or obtain the classification achieve	addition of fillers) that are a	aimed at enhancing the fire perfo	rmance in
Bn	-	8	1	attestation of conformity respe performance is appropriate			
Classification of the rea	iction to fire: Ba- s1			The test laboratory has, theref	ve played no part in sa	mains the product for the lest	although
				appropriate references, supplied			
Product characteristics	[unit]	Range					
Total thickness (mm)		4.0 + 1.0 IXPE					
		0.15					
Thickness of the wear lay	ver [mm]*	0.30 0.55					
Total mass per unit area	[g/m²]	see test report no. 491505-05 and	491507-03				
'customer information							
	id for the following end us						
Type of end use applicati		•					
Substrate		mbustible substrates (Euroclass A1 and A2 ) gross density ≥ 1350 kg/m³	?-s1,d0)				
Underlay for installation	no						
,	glued	or unglued					
Type of fixation	0 9239-1:2010 no		I				
Type of fixation			Page 4 of 5				Pag
Type of fixation	DAkks	TFI Aachen GmbH	HRB 8157 Aachen		Daktes	TFI Aachen GmbH	HR

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l. İhracatçı Consignor Expéditeur	NO Y 003831	1 ORJĪNAL ORIGINAL ORIGINAL
ADOPEN PLASTIK VE INSAAT SANAYI A.S DMCC ANTALYA ORGANIZE SANAYI BOLGESI 2.KISIM MAH.21.CAD N:3 DOSEMEALTI/ANTALYA: 2. Consignee Destinataire	MENȘE ȘAHADETNAMESI CERTIFICATE OF ORIGIN CERTIFICAT D'ORIGINE	
	<ol> <li>Menşe Ülkesi Country of Origin Pays d'origine</li> </ol>	
	Türkiye	
<ol> <li>Taşımaya İlişkin Bilgiler (Tercihe Bağlı) Transport Details (Optional)</li> </ol>	5. Gözlemler	
Informations relatives au transport (mention facultative)	Remarks Remarques	
	Remarques	Aiktar Quantity Quantité
<ul> <li>Informations relatives au transport (mention facultative)</li> <li>BY SHIP</li> <li>6. Sıra No; kolilerin marka ve işaretleri, sayı ve türleri; eşyanın tanım Item number; marks, numbers, number and kind of packages; desci Numéro d'ordre – Marques, numéros, nombre et nature des colis – D</li> </ul>	Remarques	Juantity
Informations relatives au transport (mention facultative) BY SHIP 6. Sıra No; kolilerin marka ve işaretleri, sayı ve türleri; eşyanın tanım Item number; marks, numbers, number and kind of packages; desci	Remarques	Juantity
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Informations relatives au transport (mention facultative) BY SHIP 6. Sıra No; kolilerin marka ve işaretleri, sayı ve türleri; eşyanın tanım Item number; marks, numbers, number and kind of packages; desci Numéro d'ordre – Marques, numéros, nombre et nature des colis – D ADDR:77 PACKAGES 23-00153	Remarques	Quantity Quantité
Informations relatives au transport (mention facultative) BY SHIP 6. Sıra No; kolilerin marka ve işaretleri, sayı ve türleri; eşyanın tanım Item number; marks, numbers, number and kind of packages; desci Numéro d'ordre – Marques, numéros, nombre et nature des colis – D ADDR:77 PACKAGES 23-00153	Remarques	Quantity Quantité



To whom it may concern,

As FORTIKA, together with our partners in EGYPT, BEROIA DECOR and its subsidiary WOOD PANEL,

we are committed to the 2024 Beroia décor boxed 5 mm CLICK with IXPE 0,30 wearlayer 17,78x121,92 cm specification product and its technical documentation with the same specifications as Fortika.

Respectfully,

Sermayesi: 1.420.000.000 TL V.D Antalya Kurumlar No. 008 023 71



### **TECHNICAL SPECIFICATIONS** EN 16511



Loose-laid panels-Semi-rigid multilayer modular floor (MMF) covering panels with wear resistant top layer.

	PRODUCT SPECIFICATION	STANDARD	4mm 0,30mm SPC Click 4 m	m. 0,55 mm. SPC Click
$\begin{array}{c} \downarrow \\ \uparrow \end{array}$	Total Thickness	ISO 24337	4,00 mm.	4,00 mm.
	Thickness of Wear Layer		0,30mm	0,55 mm.
kg	Total Weight	EN ISO 23997	7.850 kg/m²	7.140 kg/m²
	Usage Classification	EN 16511	Class 23 / Class 33	Class 23 / Class 34
$\square$	Plank Size	ISO 24337	Click: 177,8 x 1219,2 mm Click: 228,6 x 1219,2 mm	Click : 177,8 x 1219,2 mm. Click : 228,6 x 1219,2 mm.
	Packaging Per Carton: Planks		Click: 177,8x 1219,2 mm, 2,167 m2 10 pcs. Click: 228,6x 1219,2 mm, 2,230 m2 8 pcs.	Click: 177,8 x 1219,2 mm, 2,167 ㎡ 10 pcs. Click: 228,6x 1219,2 mm, 2,230 ㎡ 8 pcs.
<b>F</b>	Underlayment optionally IXPE		+ 1mm IXPE Underlay	+ 1mm IXPE Underlay
	Surface treatment (UV)		Yes	Yes
6	Beveled Edges		Yes -Micro Bevel	Yes -Micro Bevel
$\mathbb{X}$	Dimensional Stability	EN-ISO 23999	≤ 0,15%	≤ 0,15%
( <u>}</u>	Reaction to Fire	EN 13501-1	BFL-S1	BFL-S1
The second secon	Residual Indentation	ISO 24343-1	≤ 0,05 mm	≤ 0,05 mm
Ĩ	Furniture Leg	EN 424	No damage	No damage
Ś	Castor Chair	ISO 4918 - EN 425	No change	No change
<b>₹</b>	Locking Strength	ISO 24334	Longitudinal joint: 3.7 kN/m, Trans joint 3.6 kN/m	Longitudinal joint: 3.4 kN/m, Trans joint 3.6 kN/m
Î	Impact Sound Reduction with 1mm IXPE Underlay	EN ISO 717-2	21 dB	19 dB
-×	Light Fastness	EN ISO 105-B02	6	6 -7
F	Resistance to Staining	EN 438-2	Groups 1 - 3: grade 5	Groups 1 - 3: grade 5
	Micro Scratch Resistance	EN 16094	MSR-A2	MSR-A2
Î Î Î	Impact Resistance	EN 13329 Annex F	> 1800 mm	> 1800 mm
	Abrasion Resistance	EN 13329 Annex E	≥2000 cycles	≥4000 cycles
	Thermal Resistance	EN 12664	0,0160 m2 K/W	0,0177 m² K/W
-	Slip Resistance	DIN 51130 EN 13893	R9 ⊮≥ 0,30 DS	R9 ⊭≥ 0,30 DS
<b>F</b>	Static Electrical Propensity	EN 1815	≤ 2kV	≤ 2kV
¥	Formaldehyde	EN 717-1:2014	E1 (Formaldehyde Free)	E1 (Formaldehyde Free)
SE ))	STC Sound Testing with 1mm IXPE Underlay	ASTM 492-09	-	STC 52
	IIC Sound Testing with 1mm IXPE Underlay	ASTM E 989-18	-	IIC 55
X	Pentachlorophenol (PCP)	CP 491510-01	PCP Free	PCP Free
	Floor Heating System	Yes suitable, see separate installation instructions.	Max. 29° C	Max. 29° C
	FloorScore	Indoor Air Quality Certified to SCS-EC10.3-2014 v4.0	SCS-FS-05915	SCS-FS-05915
	тчос	EN 16516 , ISO 16000	A+	A+
	TS EN 14041	EN 10874 EN 10874 ee		







Q 273, Industrial Zone - Third Settlement New Cairo, P.O. Box 11936.
 (a) www.woodpanel-eg.com
 (b) +2 01142299990 ☎ 02 25720307